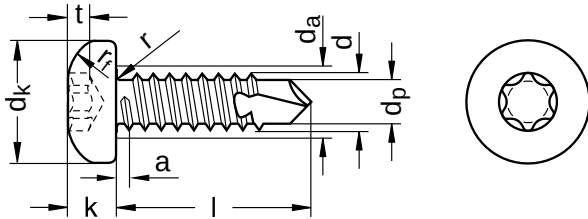


B 15481 similar to ISO 15481

Self-drilling screw

Button head | hexalobular drive

Steel | zinc-plated | Cr(VI)-free | Thread type ST



Diameter (d)	a max.	Drilling range starting	Sheet metal thickness up to	d _a max.	d _k		d _p		k		r _f	r min.	Pitch (P)	t min.	Tool size
					min.	max.	min.	max.	min.	max.					
3.5	1.3	0.70	2.25	4.1	6.64	7.0	2.7	3.0	2.35	2.6	6.0	0.1	1.3	1.14	T15
4.2	1.4	1.75	3.00	4.9	7.64	8.0	3.2	3.6	2.80	3.1	6.5	0.2	1.4	1.42	T20
4.8	1.6	1.75	4.40	5.6	9.14	9.5	3.7	4.2	3.40	3.7	8.0	0.2	1.6	1.65	T25

nominal size	Length (l)	
	min.	max.
13	12.10	13.90
16	15.10	16.90
19	18.00	20.00
22	21.00	23.00
25	24.00	26.00
32	30.75	33.25

nominal size	Length (l)	
	min.	max.
38	36.75	39.25
45	43.75	46.25

Diameter (d)	Length (l)						
	13	16	19	22	25	32	38 45
3.5	●	●	●	●			
4.2	●	●	●	●	●	●	
4.8	●	●	●	●	●	●	●

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

