

**DIN 7985** similar to ISO 7045

## Pan head screws

Hexalobular drive

Steel 4.8 | zinc-plated | Cr(VI)-free | Metric thread

Further information: DIN-standard has been withdrawn | changed head height



Diameter (d)	a	d <sub>a</sub>	d <sub>k</sub>		k			rf	r	Pitch (P)	v	Tool size
	max.	max.	min.	max.	nominal size	min.	max.	max.	max.			
M2	0.8	2.6	3.70	4	1.6	1.48	1.72	4	0.10	0.40	1.1	T8
M2.5	0.9	3.1	4.70	5	2.0	1.88	2.12	5	0.10	0.45	1.3	T8
M3	1.0	3.6	5.70	6	2.4	2.28	2.52	6	0.10	0.50	1.8	T10
M3.5	1.2	4.1	6.64	7	2.7	2.52	2.82	7	0.20	0.60	1.9	T15
M4	1.4	4.7	7.64	8	3.1	2.95	3.25	8	0.20	0.70	2.0	T20
M5	1.6	5.7	9.64	10	3.8	3.65	3.95	10	0.20	0.80	2.5	T25
M6	2.0	6.8	11.57	12	4.6	4.45	4.75	12	0.25	1.00	3.0	T30

nominal size	Length (l)	
	min.	max.
3	2.80	3.20
4	3.75	4.25
5	4.75	5.25
6	5.75	6.25
8	7.70	8.30
10	9.70	10.30
12	11.65	12.35
14	13.65	14.35
16	15.65	16.35
18	17.65	18.35

nominal size	Length (l)	
	min.	max.
20	19.60	20.40
25	24.60	25.40
28	27.60	28.40
30	29.60	30.40
35	34.50	35.50
40	39.50	40.50
45	44.50	45.50
50	49.50	50.50

Diameter (d)	Length (l)																	
	3	4	5	6	8	10	12	14	16	18	20	25	28	30	35	40	45	50
M2	●								●		●							
M2.5					●													
M3		●	●	●	●	●	●		●	●	●	●	●	●				
M3.5				●														
M4				●	●	●	●		●		●	●		●	●	●		
M5					●	●	●	●	●		●	●		●	●	●	●	●
M6						●	●		●		●			●	●	●		●

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

