

# BÖLLHOFF

## RIVKLE® NEO B107 and NEO B109

The new generation of setting tools for RIVKLE® blind rivet nuts and studs



We are **expert**  
for **fastening** and  
**assembly technology.**





**Automotive**

- Body in white
- Front end
- Cross car beam
- Fender fixation
- Hatchback
- Crash box
- Roof bar
- Battery tray

**Industries**

- Solar panel
- Industrial kitchen
- Cycle
- HVAC
- Construction and agricultural machinery cab
- Other industrial applications

**Aerospace**

- Cable tray
- Seat
- Electronics
- Heat shield

**RIVKLE® NEO B107 and NEO B109** – Battery setting tools for blind rivet nuts and studs**Quick and easy tooling replacement**

- Compatible with Böllhoff mandrels and anvils

**Ergonomics in line with Böllhoff standards**

- Redesigned trigger (anti-pinch)
- Comfortable, ergonomic handle

**New battery**

- Makita® universal lithium-ion battery 1.5 Ah, 18v
- Quick and easy battery change

**Advantages**

3 kN to 18 kN (M3-M8 steel)



32 RIVKLE® / min\*



Optimized maintenance (easier and faster)



Designed and validated for mass production use



Compatibility with existing RIVKLE® tooling (mandrels and anvils)



For RIVKLE® blind rivet nuts and studs

\* According to Böllhoff procedure





**RIVKLE® NEO B107 and NEO B109 – Battery setting tools for blind rivet nuts and studs**

**Redesigned automatic screwing**

- Intuitive, automatic screwing of RIVKLE®
- Optimization of mandrel screwing axis
- No screwing without RIVKLE® blind rivet nuts or studs

**Electro-hydraulic technology**

- Compact design
- Optimized weight distribution (better balance)
- Optimum repeatability
- Increased reliability (low friction)

**Digital display and buttons**

- Adjustment of setting force
- Battery charge level information
- Display of any error codes
- Access to setting parameters
- Automatic unscrewing button



Developed and produced in France



**RIVKLE® NEO B107** – Battery setting tool for RIVKLE® blind rivet nuts and studs

**RIVKLE® NEO B107** – Innovative, fast and ergonomic battery-powered tool



RIVKLE® blind rivet nuts and studs are the most versatile solutions for the creation of an internal thread or external thread on thin-walled components. These solutions require access to the application from one side only and allow two or more plates of different materials to be joined together. To guarantee optimal installation, we offer a new range of RIVKLE® NEO B battery-powered tools, featuring electro-hydraulic technology combining performance and reliability.

**Technical specifications**

Setting method	Force setting
Setting capacity	3 kN to 18 kN (M3-M8 steel)
Weight with battery (without tooling)	2.27 kg
Maximum stroke	7.5 mm
Production rate	32 RIVKLE® /min*
Screwing mode (new)	Automatic screwing adjustment
Sequence mode	Automatic unscrewing
Manual unscrewing button	Yes
Battery	Makita® lithium-Ion 1.5 Ah, 18v
Locking setting force from tool	Yes
Working light	Yes

**Setting capacity**

	Ø RIVKLE®				
	M3	M4	M5	M6	M8
Steel	■	■	■	■	■
Stainless steel	■	■	■	■	
Aluminium	■	■	■	■	■

**Specific Böllhoff properties**

- Optimized ergonomics thanks to two perfectly distributed motors for optimum balance
- Quick tool to allow 32 RIVKLE® setting per minute\*
- New automatic screw adjustment ensures that the RIVKLE® is perpendicular to the setting tool mandrel
- Quick battery change (standard Makita®)

\*According to Böllhoff procedure



**RIVKLE® NEO B109** – Battery setting tool for RIVKLE® blind rivet nuts and studs

**RIVKLE® NEO B109** – New premium battery tool, innovative and fast with integrated setting process control



The RIVKLE® brand represents Böllhoff blind rivet nuts and studs technology. RIVKLE® blind rivet nuts and studs reliably and durably join our customers' applications.

Highly resistant, these components are perfectly installed using our RIVKLE® NEO B109 battery tool. This model has all the features of the RIVKLE® NEO B107 and allows you to control the setting process, directly integrated into the tool. With 100% quality control, you'll be able to validate the conformity of each installation.

The RIVKLE® NEO B109 can be connected to a computer and managed using the NEOSOFT application.

**Advantages:**

- Validate the conformity of the installation by checking:
  - The stroke measured in link with the application
  - Optimum positioning of RIVKLE® on the tool
  - Optimum contact of RIVKLE® on the application
  - The setting force in relation to the size of the chosen RIVKLE®
- Archive the parameters of each setting, which can be exported, analyzed and used to visualize setting curves
- Integrated counter to:
  - Guarantee compliance with the number of RIVKLE® installed per application
  - Anticipate tooling replacement and maintenance (preventative maintenance)
- Detailed error report for easy correction and optimized prevention
- Intuitive RIVKLE® NEOSOFT interface for customizing tool to suit your needs
- Program change directly on the tool (up to 10 programs)
- Rear LED: interaction with the operator to check the conformity of the installation

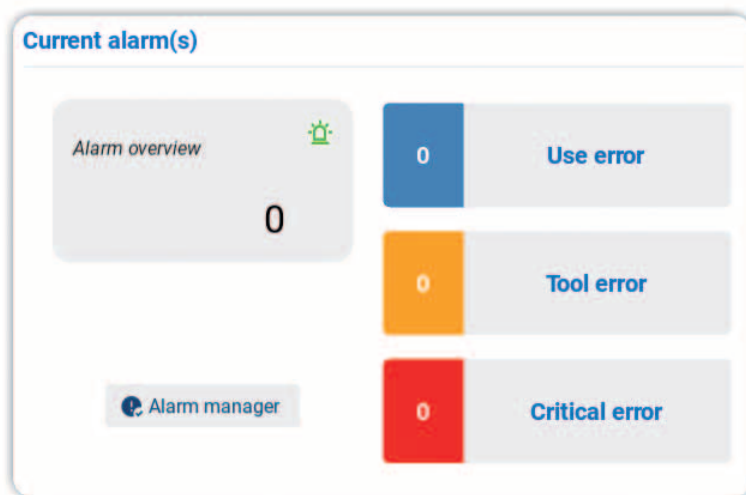


# RIVKLE® NEOSOFT – Setting quality control application

Enter the future of industrial efficiency with the RIVKLE® application NEOSOFT

Our new computer application helps users in their day-to-day work and in the way they interact with our new RIVKLE® NEO B109 battery-powered tool. Imagine a tool that gives you total control over your entire installation process, as well as a host of new benefits. With our innovative RIVKLE® NEOSOFT application, you can control and customize your control process using a particularly ergonomic interface. Decide which parameters are most important for your application, to guarantee absolute compliance of your installed RIVKLE®.

## Alarm management



The alarm section allows you to view the history of all errors that have occurred on the tool, whether acknowledged or not.

Three types of error can be presented:

- Operating problem (tool stroke too long or too short)
- Tool errors (motor, low or unsuitable battery, lack of oil)
- Critical problem (direct contact with Böllhoff after-sales service is recommended)

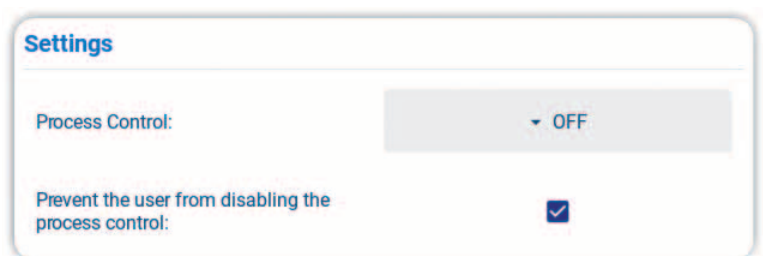
The dedicated "Alarm manager" page helps you to understand and deal with each error. Links to video tutorials are provided to guide you through problem management.

## Quick settings

The quick setting view allows:

- Direct selection of a pre-registered program (process control tab)
- Locking of the device to a defined program

To unlock this program, the user must log on to the application again.





# RIVKLE® NEOSOFT – Setting quality control application

## Controlling the installation process

List of programs Need help ?

Program	Stroke type	Stroke (mm)	Tolerance (mm)	Force (kN)	RIVKLE® count	Part contact detection
OFF						
<input checked="" type="radio"/> P0	Manual	3.2	0.5	12	3	No
<input type="radio"/> P1	Learnt	4.2	0.5	13	4	Yes
<input type="radio"/> P2	Learnt	4.1	0.5	12	∞	No
<input type="radio"/> P3	Manual	3.1	0.5	12	∞	Yes
<input type="radio"/> P4	Learnt	3.3	0.5	12	∞	No
<input type="radio"/> P5	Learnt	3.2	0.5	12	∞	Yes
<input type="radio"/> P6	Learnt	3.0	0.5	12	∞	Yes
<input type="radio"/> P7	-	-	-	-	-	-
<input type="radio"/> P8	-	-	-	-	-	-
<input type="radio"/> P9	-	-	-	-	-	-

Set up to 10 different programs to take account of variations in all your applications. Create or modify a program and decide how it should be transferred to the tool.

**Update program**

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**P1**

Setting force (kN):

Part contact detection:

Settings count:

Enable stroke checking:

Stroke type:  Auto  Manual

Stroke auto learning setting cycles:

Stroke (mm):

Tolerance ± (mm):

CANCEL OK

Customize your setting process control program:

- Setting force
- Stroke control
- Counting RIVKLE® crimped
- Part contact validation (exclusive to Böllhoff)

The stroke control can be learnt from your application or entered manually.

# RIVKLE® NEOSOFT – Setting quality control application

## Statistics

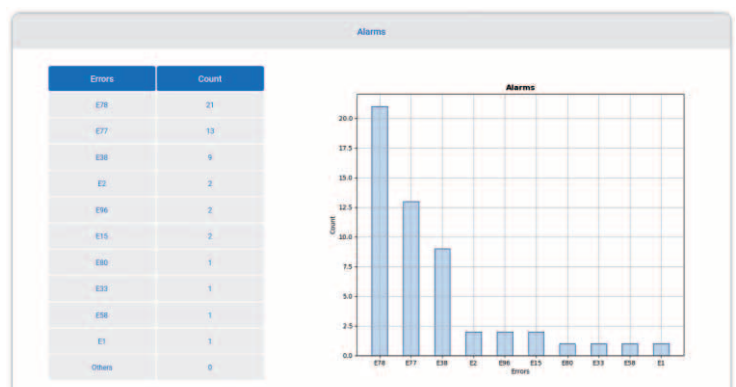
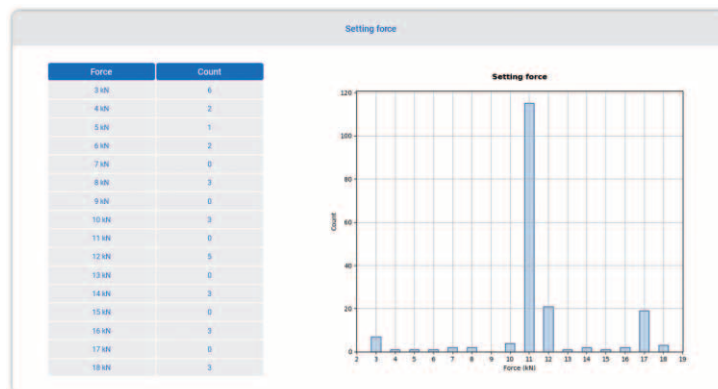
- Visualization and management of installation data and curves directly on the RIVKLE® application NEOSOFT

Accessible data:

- Chronological and dated installation history
- History of alarms generated for each setting cycle
- Effort applied and measured
- Minimum, maximum set stroke and measured value
- Tool temperature
- Part contact detection yes/no
- Automatic learning of stroke yes/no
- Visualization and export of installation curves for improved data processing.



- Visualization of all installation efforts and alarms since the RIVKLE® NEO B109 was put into operation



# RIVKLE® NEO B107 and NEO B109 – Tooling and accessories

## Content of the case



RIVKLE® NEO B107: **236 173 01 000**



RIVKLE® NEO B109: **236 174 01 000**

## Tooling

			Ø RIVKLE®					
			M3	M4	M5	M6	M8	
RIVKLE® NEO B107/NEO B109 Mandrel			236 113 XX 020	03	04	05	06	08
			376 113 XX 020	–	04	05	06	08
RIVKLE® NEO B107/NEO B109 Anvil			236 113 XX 030	03	04	05	06	08
			376 113 XX 030	–	04	05	06	08

## Accessories

Force indicator with calibration certificate



Measurement accuracy: +/-3%

**282 522 14 800**

Tool holder



**236 500 00 019**

Balancer



**282 590 10 820**

Articulated arm



**282 590 10 664**

Articulated arm



**282 590 10 665**

Battery Makita® lithium-Ion 1.5 Ah, 18v



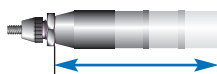
**236 999 00 170**

Battery Makita® lithium-Ion 3 Ah, 18v



**236 599 00 042**

### Extension kit



Extension kit 55 mm

Extension kit 110 mm

Extension kit 165 mm



**236 500 00 024**

**236 500 00 023**

**236 500 00 022**

### Standard screw kit

RIVKLE® NEO B107/NEO B109 Hex socket screw kit

Screw, standard ISO 4762 DIN 912

Sold in packs of 10 screws



Sold in packs of 10 screws



**M3 236 500 00 001**

**M4 236 500 00 002**

**M5 236 500 00 003**

**M6 236 500 00 004**

**M8 236 500 00 005**

**M3 x 60: 236 803 03 020**

**M4 x 60: 236 803 04 020**

**M5 x 65: 236 803 05 020**

**M6 x 65: 236 803 06 020**

**M8 x 70: 236 803 08 020**

# BÖLLHOFF

Passion for successful joining.



## **Böllhoff Group**

Innovative partner for joining technology with assembly and logistics solutions.

Find your local partner at [www.boellhoff.com](http://www.boellhoff.com) or contact us at [fat@boellhoff.com](mailto:fat@boellhoff.com).